









## RHM08L

Versatile Coriolis Mass Flow Meter

## 사양

- Standard 압력 1254 bar (18188 psi)
- 온도 범위 -196 ~350°C (-320 ~662°F)
- 질량 유량 정밀도 0.10% (골드라인 기준)
- 재현성 0.05%
- 일반적인 유량 측정 범위 0.5 ~ 50 kg /min
- 300 g/min 의 낮은 유량도 정확하게 측정 가능
- 유일한 비틀림 기준진동 시스템
- 고객 맞춤형 connection 제작 가능
- 작은 공간에 적합한 소형 디자인
- 방폭 지역 사용 인증 완료
- Stainless Steel 316 Ti 외함 가능
- 유지보수가 쉬운 분리형 manifold connection
- 분리형 및 소형의 트랜스미터

## 적용

- 일반 유량 측정
- High Pressure Gas Dispensing
- Additive Dosing
- Mixing 및 Batching (정량 제어)
- Chemical Injection
- · Package and Container Filling

### 이점

- 비틀림 진동자 디자인은 외란 영향을 적게 받아 안정적이고 탁월한 측정이 보장 된다.
- 외부 노이즈 및 진동에 영향을 받지 않는다.
- 배관 압력 변화에 민감하지 않다.
- 견고하고 두꺼운 센서 튜브는 안전한 운전 성능 보장
- 비틀림 기준진동으로 기계적인 스트레스 영향이 적어 센서의 내구성 보장
- 고성능 (goldline) 센서 선정 가능



# **RHM08L General Specifications**

Nominal Max Flow Range:	Parallel/dual path measurement tube versions: 50 kg/min (110.2 lb/min) Serial/single path measurement tube versions: 25 kg/min (55.1 lb/min)
Temperature Range:	5 temperature range options cover temperatures from -196°C to 350°C (-320°F to 662°F)
Pressure Ratings:	Dependent upon material
Electrical Connection:	Cable entry M25 x 1.5 (standard) M20 x 1.5, $\frac{1}{2}$ " NPT, $\frac{3}{4}$ " NPT (optional) Max cable length to remote RHE transmitter 100m (330 ft)
Sensor Housing Materials:	1.4301 / 304 stainless steel (standard), 1.4571 / 316Ti stainless steel (optional) Epoxy coated aluminium electrical box (standard), 1.4571 / 316Ti stainless steel (optional)
Enclosure Type:	Protection class IP 65. IP 66 / NEMA 4X (optional)
Material of Wetted Parts:	Sensors are available in a variety of standard and custom materials to suit a wide range of pressure ratings and chemical compatibility requirements. See the pressure ratings listing in this document for further details
Finishes:	ANSI flange finish: AARH 125 to 250 μin, Ra 3.2 to 6.3 μm
Certifications and Approvals:	ATEX approval Zone 0: Ex II 1 G Ex ia IIC T1-T6 Ga ATEX rating Zone 2: Ex II 3 G Ex nA IIC T1-T6 Gc CSA USA-Canada, Class I, Div. 1, Groups A, B, C, D PED according to 97/23/EC Art.3 (3) Sound Engineering Practice (SEP)
Documentation:	All sensors are supplied with a traceable calibration certificate. Optional documentation items available:  - Traceable material certificates  - Certificates of origin and conformity  - Welding  - NACE  - Quality  - Production and manufacturing procedures Other documentation to client requirements available
Proof Testing:	Hydrotest, dye penetrant, x-ray, PMI
Options:	Enclosure heating matrix for high temperature applications

### **Transmitter Range**



Any Rheonik Mass Flow Transmitter model can be combined with an RHM08 sensor to provide an overall mass flow measurement system to suit any requirement. Rheonik Coriolis transmitters are available in versions specifically designed for process, industrial and OEM applications. Together they offer a tremendous range of options for system designers and end users alike.

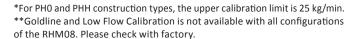


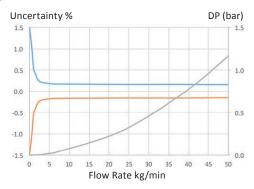
### RHM08L Measurement Performance

Standard Calibration					
Flow Rate Uncertainty					
kg/min	lb/min	in % of reading			
50*	110	0.20			
20	44	0.20			
10	22	0.20			
2.5	5.5	0.20			
1.0	2.2	0.50			

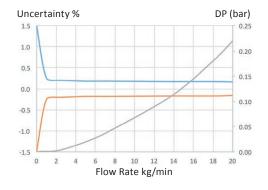
Goldline Calibration**				
Flow Rate Uncertainty				
kg/min	lb/min	in % of reading		
50*	110	0.10		
20	44	0.10		
10	22	0.10		
5.0	11	0.10		
2.5	5.5	0.12		

Low Flow Calibration**					
Flow Rate Uncertainty					
kg/min	lb/min	in % of reading			
20	44	0.20			
10	22	0.20			
5.0	11	0.20			
1.0	2.2	0.20			
0.6	1.3	0.60			









	Mass Flow Calibration Options				
Α	50:1 Standard Calibration – 0.5% Uncertainty between 50 and 1 kg/min				
В	$20{:}1$ Standard Calibration – $0.2\%$ Uncertainty between 50 and $2.5\ kg/min$				
С	1:20 Calibration – 0.2% Uncertainty between 1 and 20 kg/min				
G	$20:1$ Goldline Calibration – $0.12\%$ Uncertainty between $50$ and $2.5\ kg/min$				
Р	$10{:}1$ Goldline Calibration – $0.10\%$ Uncertainty between 50 and 5 kg/min				
1	Low Flow Calibration – 0.2% Uncertainty between 1 and 20 kg/min, 0.6% between 0.6 and 1 kg/min				

### Flow Measurement Repeatability Temperature

Standard ± 0.1% of rate Goldline ± 0.05% of rate Better than ± 1°C

- Uncertainty of reading (incl. zero drift) stated at reference condition of: H<sub>2</sub>O, 18-24°C (66-76°F), 1-3 bar (15-45 psi) when installed according to field manual
- Pressure drop indications are based upon H<sub>2</sub>O flowing in a meter with PO pressure rating and PMO (parallel measuring loops with manifold block) construction
- Serial path versions offer the same accuracy performance at half the flow (Nominal max. flow range of serial versions = 25 kg/min). Pressure drop will be greater
- For customized calibration range and/or uncertainty levels, please consult factory



## **RHM08L Pressure Ratings**

The maximum pressure  $(P_{max})$  of a sensor is determined by its lowest rated part. The lowest rated part can be either the measuring tube  $(P_{max})$  indicated below), the construction type  $(P_{max})$  indicated in the Part Number Code section, last page) or the process connection (for  $P_{max}$  see published standards or manufacturer information).

# RHM08L Measurement Tube Pressure Ratings

Pressure Code	Material Code	Material			<b>p</b> <sub>max</sub>		
Tressure code	Widterial Code	Waterial	bar	psi		°C	°F
			142	2060	@	50	122
PO	M1 (std.)	1.4571 (316Ti)	127	1842	@	120	248
(low pressure drop)	IVII (Stu.)	UNS S31635	110	1595	@	210	410
			93	1349	@	350	662
			301	4366	@	50	122
P1 (std.)	M1 (std.)	1.4571 (316Ti)	269	3902	@	120	248
PI (Stu.)	IVII (Stu.)	UNS S31635	233	3379	@	210	410
			196	2843	@	350	662
			416	6034	@	50	122
P1	M3***	2.4602 (Alloy C22)	367	5323	@	120	248
P1	IVIS	UNS N06022	313	4540	@	210	410
			261	3785	@	350	662
		Tantalina	156	2262	@	50	122
P1	M4**	Tantalum	120	1740	@	120	248
		UNS R05200	97	1407	@	210	410
		1 1110 (S D l)	720	10443	@	50	122
P1	10**	1.4410 (Super Duplex) UNS S32750	631	9152	@	120	248
		0113 3327 30	570	8267	@	210	410
		1.4462 (Duralau)	575	8340	@	50	122
P1	62**	1.4462 (Duplex) UNS S31803	503	7295	@	120	248
		0113 331003	441	6396	@	210	410
		4.440./5	1254	18188	@	50	122
P2	10***	1.4410 (Super Duplex) UNS S32750	1100	15954	@	120	248
		0143 3327 30	994	14417	@	210	410
		1.4462/5	1002	14533	@	50	122
P2	62***	1.4462 (Duplex) UNS S31803	877	12720	@	120	248
			768	11139	@	210	410
			1067	15476	@	20	68
PH	HP*	HP* Sandvik HP160	900	13053	@	50	122
			870	12618	@	120	248

<sup>\*</sup>Only with construction types PH0, PHH. \*\*Only with T1, TA, T2 temperature range (note max. operating temp. is 150°C) and PF0 construction type (max. ANSI 600/PN100). \*\*\*Only with T1, TA, T2 temperature range (note min. temp. is -40°C) and PF0 construction type. \*\*\*\*Only with seal-less construction types.

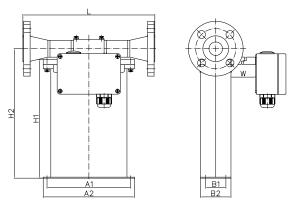
### **Other Materials**

Additional/custom wetted materials (Inconel, Monel, 304 stainless steel, others) may be possible for chemical compatibility, lower pressure drop, abrasion allowance, other application specific requirements. Contact factory with specification for assessment and availability.



### RHM08L Mechanical Construction

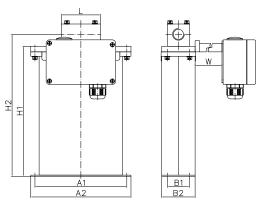
PM0/SM0: Serial or parallel measuring tubes with flange connection and removable manifold with PTFE seals



Process Connection	Face to fac	Order Code	
	mm	in	
ANSI 1" 150# RF	260	10.24	A1
ANSI 1" 300# RF	260	10.24	A2
ANSI 1" 600# RF	300	11.81	A3
ANSI 1" 1500# RF	350	13.78	A6
ANSI 1" 1500# RTJ	350	13.78	R1
DIN DN25/PN40	260	10.24	D1
DIN DN25/PN100	300	11.81	D2
DIN DN25/PN16	260	10.24	D0
DIN DN25/PN160	300	11.81	D3
JIS RF 10k 25A (1")	260	10.24	J1
JIS RF 20k 25A (1")	260	10.24	J2

H2 = 255 mm (10.04 in)

PM0/SM0 / PH0: Serial or parallel measuring tubes with female thread connection and removable manifold with PTFE seals



Process Connection	Face to face length (L)		Order Code
PM0/SM0	mm in		
Female Thread G 1/2"	70	2.76	G1
Female Thread 1/2" NPT	70	2.76	N1
PH0			
Female Thread G 1/2"	120	4.72	G1
Female Thread 1/2" NPT	120	4.72	N1
Autoclave 1/16" MP (13/16"-16 UNF female thread)	120	4.72	P1
Autoclave ¾" MP (¾s"-18 UNF female thread)	120	4.72	P2

PM0/SM0

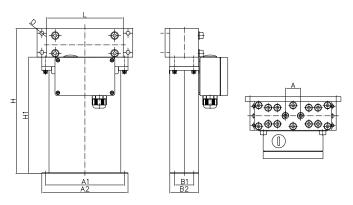
PH<sub>0</sub>

H1 = 234 mm (9.21 in)

H1 = 244 mm (9.61 in)

H2 = 255 mm (10.04 in) H2 = 264 mm (10.39 in)

#### PHH: Parallel measuring tubes with autoclave connection and removable manifold with PTFE seals



Process Connection	Face to fac	Order Code	
	mm	in	
Autoclave 1/8" MP (1/46"-18 UNF female thread) – vertical/top entry	304	11.97	P2

H1 = 244 mm (9.61 in)

A = 32 mm (1.26 in)

D = 6.5 mm (0.26 in)

L = 160 mm (6.30 in)

The sensor is manufactured with two internal measurement tubes arranged side by side. In parallel or dual path sensors, these tubes are connected in parallel and the flowing fluid is split equally between them. In serial or single path sensors, the tubes are connected end to end creating a single path through which all fluid flows.

For customization of face to face length and/or special fittings other than the ones listed on this page, please consult factory.

Note that larger diameter flange process connections are always possible.

#### **Common Dimensions**

A1 = 165 mm (6.50 in) A2 = 180 mm (7.09 in) B2 = 60mm (2.36 in)H1 = 234 mm (9.21 in) H2 = 255 mm (10.04 in) B1 = 40 mm (1.57 in) W: temp. range T1, TA = 0 mm (0 in), temp. range T2 = 150 mm (5.91 in)

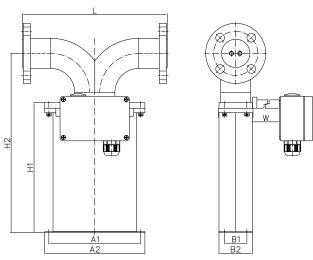
Electrical box: std. = 125 x 80 x 58 mm (4.92 x 3.15 x 2.28 in), RHE16 compact = 120 x 120 x 80 mm (4.72 x 4.72 x 3.15 in)

For weights and packaging dimensions please see last page of the Mechanical Construction section.



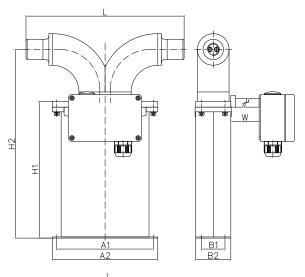
### RHM08L Mechanical Construction

**PF0:** Seal-less parallel measuring tube construction with flange connections

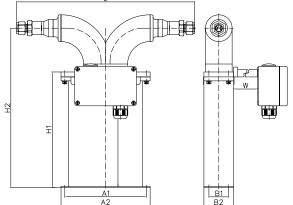


Process Connection	Face to fac	Order Code	
	mm	in	
ANSI 1" 150# RF	260	10.24	A1
ANSI 1" 300# RF	260	10.24	A2
ANSI 1" 600# RF	300	11.81	А3
ANSI 1" 1500# RF	300	11.81	A6
ANSI 1" 2500# RF	300	11.81	A8
ANSI 1" 1500# RTJ	300	11.81	R1
ANSI 1" 2500# RTJ	300	11.81	R2
DIN DN25/PN16	260	10.24	D0
DIN DN25/PN40	260	10.24	D1
DIN DN25/PN100	300	11.81	D2
DIN DN25/PN160	300	11.81	D3
JIS RF 10k 25A (1")	260	10.24	J1
JIS RF 20k 25A (1")	260	10.24	J2
Grayloc 1" GR 5 Hub	300	11.81	H1
Grayloc 1" GR 7 Hub	300	11.81	H5

PFT: Seal-less parallel measuring tube construction with thread and compression fitting connections



Process Connection	Face to face length (L)		Order Code
	mm	in	
Female Thread G 1/2"	270	10.63	G1
Female Thread 1/2" NPT	270	10.63	N1
Swagelok 1/2" tube compression fitting (SS-810-1-12W)	360	14.17	W1



The sensor is manufactured with two internal measurement tubes arranged side by side. In parallel or dual path sensors, these tubes are connected in parallel and the flowing fluid is split equally between them. For customization of face to face length and/or special fittings other than the ones listed on this page, please consult factory.

Note that larger diameter flange process connections are always possible.

#### **Common Dimensions**

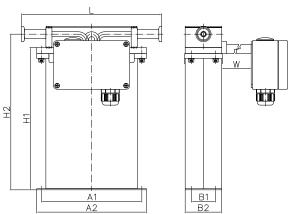
A1 = 165 mm (6.50 in) A2 = 180 mm (7.09 in) B1 = 40 mm (1.57 in) B2 = 60 mm (2.36 in)H1 = 234 mm (9.21 in) H2 = 322 mm (12.68 in) W: temp. range T1, TA = 0 mm (0 in), temp. range T2, T3, T4 = 150 mm (5.91 in) Electrical box: std. = 125 x 80 x 58 mm (4.92 x 3.15 x 2.28 in), RHE16 compact = 120 x 120 x 80 mm (4.72 x 4.72 x 3.15 in)

For weights and packaging dimensions please see last page of the Mechanical Construction section.



### RHM08L Mechanical Construction

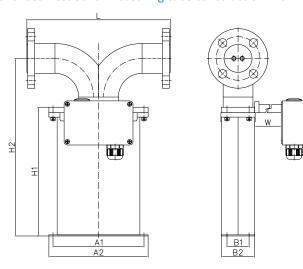
### SFO: Seal-less serial measuring tube construction with sanitary connections\*



Process Connection	Face to face length (L)		Order Code
	mm	in	
Sanitary ½" Triclamp, DIN 32676	230	9.06	S1**
Sanitary NW10, DIN 11851	230	9.06	S2**

H2 = 256 mm (10.08 in)

#### **SFO:** Seal-less serial measuring tube construction with flange connections\*



Process Connection	Face to face length (L)		Order Code
	mm	in	
ANSI 1" 150# RF	260	10.24	A1
ANSI 1" 300# RF	260	10.24	A2
DIN DN25/PN16	260	10.24	D0
DIN DN25/PN40	260	10.24	D1

The sensor is manufactured with two internal measurement tubes arranged side by side. In serial or single path sensors, the tubes are connected end to end creating a single path through which all fluid flows. For customization of face to face length and/or special fittings other than the ones listed on this page, please consult factory.

Note that larger diameter flange process connections are always possible.

H2 = 322 mm (12.68 in)

### **Common Dimensions**

A1 = 165 mm (6.50 in) A2 = 180 mm (7.09in) B1 = 40 mm (1.57 in) B2 = 60 mm (2.36 in) H1 = 234 mm (9.21 in)

W: temp. range T1, TA = 0 mm (0 in), temp. range T2, T3, T4 = 150 mm (5.91 in)

 $Electrical \ box: std. = 125 \ x \ 80 \ x \ 58 \ mm \ (4.92 \ x \ 3.15 \ x \ 2.28 \ in), \ RHE16 \ compact = 120 \ x \ 120 \ x \ 80 \ mm \ (4.72 \ x \ 4.72 \ x \ 3.15 \ in)$ 

\*SF0 meters contain brazed joints. Brazing material is B-Ni82CrSiBFe-970/1000.

 $Customer\ should\ confirm\ that\ this\ material\ is\ suitable/acceptable\ for\ their\ process.$ 

\*\* $P_{max}$  for sanitary fittings is 40 bar (580 psi) @120°C (248°F).

#### **Weights and Shipping Dimensions**

Typical weight for standard manifold construction (PM0/SM0) sensor with female threads: approx. 5 kg (11 lb).

 $Typical\ weight\ for\ standard\ seal-less\ construction\ (PF0/SF0)\ sensor\ with\ 150\#\ flanges:\ approx.\ 8\ kg\ (18\ lb).$ 

RHM08 sensors typically ship in a carton approx.  $60 \times 41 \times 32 \text{ cm}$  (24 x 16 x 13 in) complete with transmitter and cable.

Typical gross shipping weight example: RHM08 seal-less construction sensor with 150# flanges c/w RHE08 transmitter approx. 15 kg (33 lb).